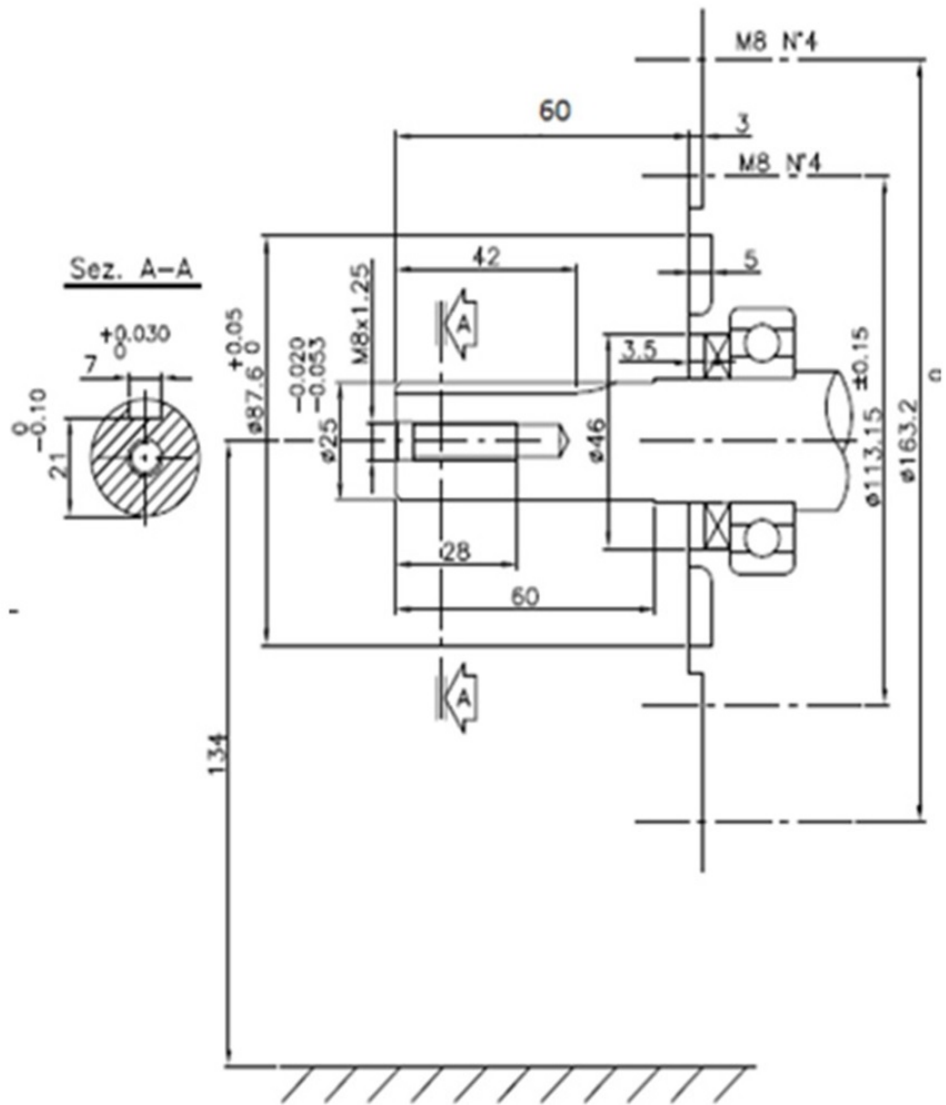
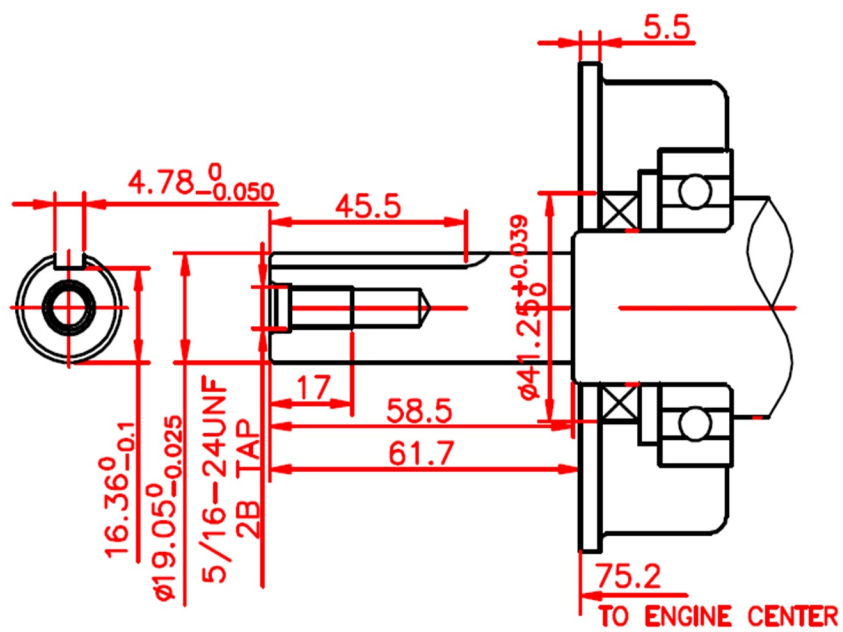


### 技术要求

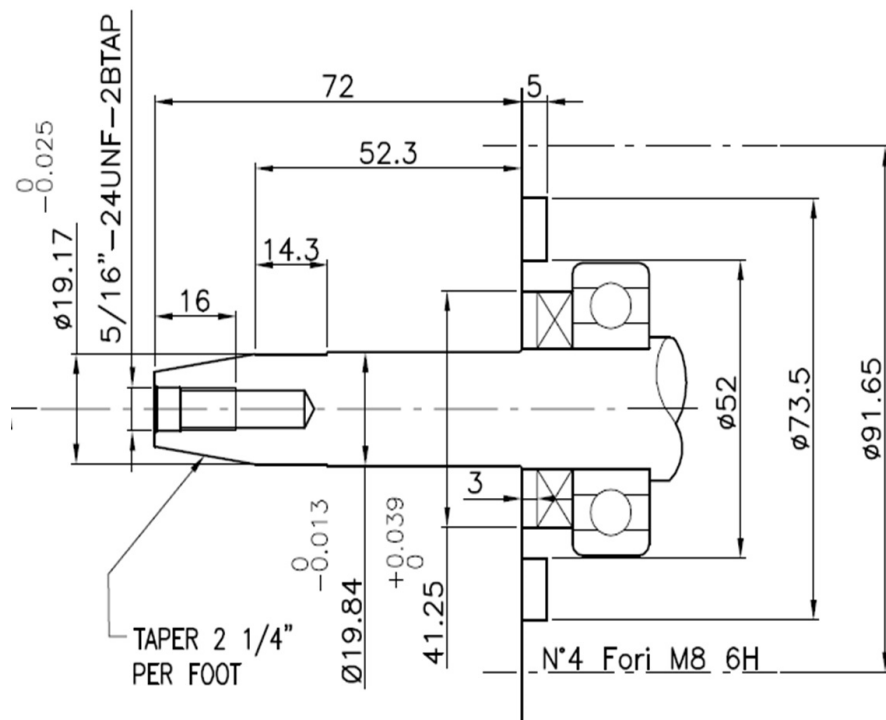
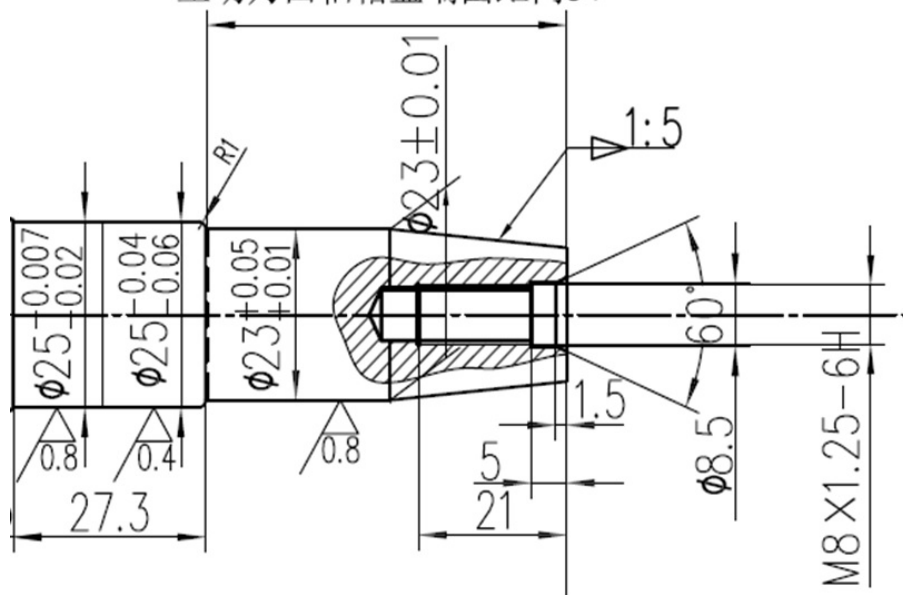
1. 曲轴各处无气孔、碰伤等缺陷, 进行磁力探伤检测, 并退磁;
2. 毛坯需调质处理, 硬度: 20~30HRC, 基本组织为回火索氏体, 1~4级, 芯部硬度为1~5.5级, 调质后且抛丸;
3. 图中粗双点划线区进行渗碳及高频淬火硬度为: HRC50~62HRC, 其深度为0.8~1.8, 曲拐处采用圆角淬火, 淬硬层深1.5~2.5;



**Q type 170F**



至动力曲轴箱盖端面距离51



Size:A (mm)	Size:B (mm)	Size:C (mm)	Size:D (mm)	Size:E (mm)	Size:F (mm)
370	310	335	106	115	255

